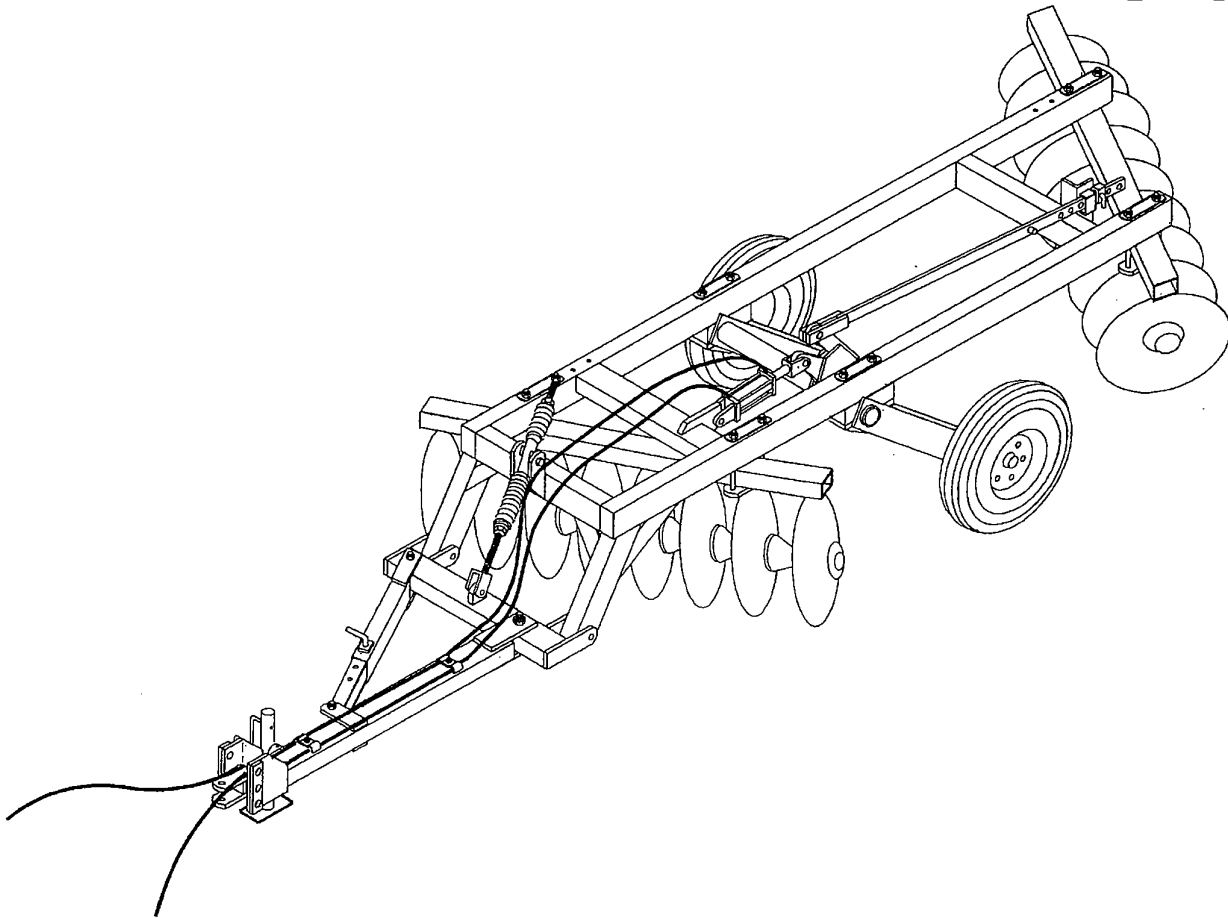




TAYLOR PITTSBURGH MFG. INC.
P.O. BOX 1866
ATHENS, TN. 37371
423-745-3110

670 SERIES OFFSET HARROW



OWNER'S MANUAL

Revisions Dated
February 2006

TO THE DEALER:

The harrow assembly and proper hookup to the tractor is the responsibility of the TAYLOR PITTSBURGH dealer. Read manual instructions and safety rules. Make sure all items on the Pre-delivery and Delivery Check Lists are completed before releasing equipment to the owner.

TO THE OWNER:

Read this manual before operating your TAYLOR PITTSBURGH harrow. The information presented will prepare you to do a better and safer job. Keep this manual handy for ready reference. Require all operators to read this manual carefully and become acquainted with all the adjustment and operating procedures before attempting to operate. Replacement manuals can be obtained from your dealer or by calling 1-423-745-3110, in the USA and Canada only.

The harrow you have purchased has been carefully engineered and manufactured to provide dependable and satisfactory use. Like all mechanical products, it will require cleaning and upkeep. Lubricate the unit as specified. Observe all safety information in this manual and safety decals on the harrow and tractor.

For service, your authorized TAYLOR PITTSBURGH dealer has trained mechanics, genuine TAYLOR PITTSBURGH service parts, and the necessary tools and equipment to handle all your needs.

Provide this information to your dealer to obtain correct repair parts.

LIMITED WARRANTY

TAYLOR PITTSBURGH MFG. INC., the manufacturer, warrants only to the Original Purchaser that this equipment, under normal use and service, will be free from defects in material and workmanship for one (1) year from date of purchase providing this equipment is purchased for individual and not for commercial use. This warranty does not apply to any equipment which has been damaged or which has been subjected to change, misuse, negligence, abnormal wear and tear, alterations, tampering, or failure to follow operating instructions. This warranty does not cover any product or parts not manufactured by Taylor Pittsburgh Manufacturing, Inc..

Under this warranty, the manufacturer will repair or replace any part which the manufacturer determines has failed during the period of the warranty due to defects in material or workmanship. After written approval by the manufacturer, the equipment or defective part must be returned to Taylor Pittsburgh Mfg. Inc., Athens, Tennessee 37371.

PURCHASER'S EXCLUSIVE REMEDY FOR BREACH OF WARRANTY, OTHER DEFECT, OR CONDUCT GIVING RISE TO LIABILITY SHALL BE THE REPAIR OR REPLACEMENT OF THE PRODUCT SOLD, AND THE MANUFACTURER UNDER NO CIRCUMSTANCES SHALL BE LIABLE FOR ECONOMIC LOSS OR INCIDENTAL OR CONSEQUENTIAL DAMAGES. THE MANUFACTURER DISCLAIMS ALL IMPLIED WARRANTIES, INCLUDING THE WARRANTY OF MERCHANTABILITY AND FITNESS FOR PURPOSE.

Taylor Pittsburgh Mfg. Inc. reserves the right to make improvements and changes in specifications without notice or obligation to modify previously sold units.

This manual describes the proper assembly procedures for your implement and furnishes operating and maintenance recommendations to help you obtain long and satisfactory service.

SAFETY RULES

ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!

Throughout this manual, the term **IMPORTANT** is used to indicate that failure to observe can cause damage to equipment. The terms **CAUTION**, **WARNING** and **DANGER** are used in conjunction with the Safety-Alert Symbol, (a triangle with an exclamation mark), to indicate the degree of hazard for items of personal safety:



The Safety-Alert Symbol means **ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!**

CAUTION

Denotes a reminder of safety practices or directs attention to unsafe practices which could result in personal injury if proper precautions are not taken.

WARNING

Denotes a hazard exists which can result in injury or death if proper precautions are not taken.

DANGER

Denotes an extreme intrinsic hazard exists which would result in high probability of death or irreparable injury if proper precautions are not taken.

GENERAL INFORMATION

INTRODUCTION

READ THIS MANUAL carefully to learn how to operate and service your harrow correctly. Failure to do so could result in personal injury or equipment damage.

Throughout this manual, references are made to right and left direction. **RIGHT - HAND AND LEFT - HAND** sides are determined by standing behind the harrow facing the direction the harrow will travel when going forward.

The purpose of this manual is to assist you in operating and maintaining your Series 670 Offset Disc Harrow. Read it carefully. It furnishes information and instructions that will help you achieve years of dependable performance. These instructions have been compiled from extensive field experience and engineering data. Some information may be general in nature due to unknown and varying operating conditions.

However, through experience and these instructions, you should be able to develop procedures suitable to your particular situation.

Maintain your harrow with original repair parts to insure safety and optimum performance.

WARNING

- **Some illustrations in this manual show the harrow with safety components removed to provide a better view. The harrow should never be operated with any safety components removed.**

The illustrations and data used in this manual were current at the time of printing, but due to possible production changes, your harrow may vary slightly in detail. We reserve the right to redesign and change the machines as may be necessary without notification.

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SPECIFICATIONS

MODEL 670

Standard Equipment

Cutting Width Range:	5' 6" to 9' 11"
Average Weight Range:	159 pounds per blade
Gang Axle Size:	1-1/2" Square Alloy Steel
Disc Spacing:	9" or 10"
Disc Blades:	24" or 26" x 1/4" Thick -- Round or Cut Out
Tapered Blades:	(1) 2" on front (2) on rear (2" & 4" Reduction)
Back Up Disc:	Front Outer Disc Support
Bearing Hangers:	Rigid and Cushion Flex
Gang Bearings:	Trunion Mounted
Frame Construction:	3" x 5" Tube
Gang Tubes:	3" x 5" Tube
Gang Working Angle:	Variable--14 to 25 Degrees
Wheel Lift Pivot:	Ductile Cast Bearing
Disc Scrapers:	Heat Treated
Tongue Pivot:	Telescopic for easy adjustment of side draft
Depth Control:	Simple Adjusting Cuff and Pin
Front to Rear Leveling:	Single Spring Adjustment Rod
Hitch/Tongue:	Self Leveling, with adjustment mechanism
Hitch:	Adjustable Height Clevis
Jack/Tongue:	3000 #

Optional Equipment

Wheel Rims:	(2 or 3) 15" x 6" 6 Bolt or 15" x 8" 6 Bolt
Wheel & Rim:	(2 or 3) 9.5L x 15 (6 Ply) or 7.60 x 15 (6 Ply) Tire
Wheel Lift Hydraulics:	(1) 4" x 8" Hydraulic Cylinder
Wrench:	Gang Bolt Wrench

SAFETY RULES



ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!



Safety is a primary concern in the design and manufacture of our products. Unfortunately, our efforts to provide safe equipment can be wiped out by a single careless act of an operator.

In addition to the design and configuration of equipment, hazard control and accident prevention are dependent upon the awareness, concern, prudence and proper training of personnel involved in the operation, transport, maintenance and storage of equipment.

It has been said **“The best safety device is an informed, careful operator.”** We ask you to be that kind of an operator.

The designed and tested safety of this equipment depends on it being operated within the limitations as explained in this manual.

TRAINING

- **Safety instructions are important! Read this manual and the tractor manual; follow all safety rules and safety decal information. (Replacement manuals are available from dealer or call 1-800-456-7929.) Failure to follow instructions or safety rules can result in serious injury or death.**

- **If you do not understand any part of this manual and need assistance, see your dealer.**

- **Know your controls and how to stop engine and attachment quickly in an emergency.**

- **Operators must be instructed in and be capable of the safe operation of the equipment, its attachments and all controls. Do not allow anyone to operate this equipment without proper instructions.**

- **Do not allow children or untrained persons to operate equipment.**

PREPARATION

- **Always wear relatively tight and belted clothing to avoid entanglement in moving parts. Wear sturdy, rough-soled work shoes and protective equipment for eyes, hair, hands, hearing and head.**

- **Ensure implement is properly mounted, adjusted and in good operating condition.**

- **Tighten all bolts, nuts and bolts, and check that all cotter pins are installed securely to ensure equipment is in a safe condition before operating.**

- **Tractor must be equipped with ROPS or ROPS CAB and seat belt. Keep seat belt securely fastened. Falling off tractor can result in death from being run over or crushed. Keep foldable ROPS systems in “locked up” position at all times.**

- **Remove accumulated debris from this equipment, tractor and engine to avoid fire hazard.**

- **Ensure all safety decals are installed. Replace if damaged. (See Safety Decals section for location.)**

OPERATIONAL SAFETY

- **Operate only in daylight or good artificial light.**

- **Always comply with all state and local lighting and marking requirements.**

- **No riders on equipment.**

- **Always sit in tractor seat when operating controls or starting engine. Place transmission in park or neutral, engage brake and ensure all other controls are disengaged before starting tractor engine.**

(Safety Rules continued on next page)



SAFETY RULES



ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!

(Safety Rules continued from previous page)

- Look down and to the rear and make sure area is clear before operating in reverse.
- Do not operate on steep slopes
- Do not stop, start or change directions suddenly on slopes.
- Use extreme care and reduce ground speed on slopes and rough terrain.
- Watch for hidden hazards on the terrain during operation.
- Stop tractor and implement immediately upon striking an obstruction. Turn off engine, remove key, inspect and repair any damage before resuming operation.
- Disengage power to implement. Lower all raised components to the ground. Operate valve levers to release any hydraulic pressure. Stop engine, set parking brake and remove key before dismounting tractor or performing any service or maintenance.

MAINTENANCE SAFETY

- Before working underneath, raise harrow to highest position, install transport locks, and block securely. Blocking up prevents harrow dropping from hydraulic leak down or mechanical failure.
- Serious injury can be inflicted by disc blades and disc gangs if not handled safely. Watch for unsafe conditions. Keep your coworkers safety in mind. Do not handle disc blades with bare hands.
- Keep all persons away from operator control area while performing adjustments, service or maintenance.
- Your dealer can supply genuine replacement disc blades. Substitute blades may not meet original equipment specifications.

- Do not stand on or straddle a tongue when unhitching.
- Never operate harrow until hydraulic cylinders and lines are full of oil and free of air. See operating instructions.
- Do not climb or walk on harrow frame, or tires.

TRANSPORTING SAFETY

- Use a Slow - Moving - Vehicle (SMV) emblem and proper lighting when transporting the harrow.
- Always use a safety chain of tensile strength equal to the gross weight of the disc harrow plus any attachments when transporting. Make sure that the weight of the towing vehicle **EXCEEDS** the weight of the harrow being towed. Stopping distance increases with increased speed as the weight of the towed load increases, especially on hills and slopes.
- Check tire pressure and wheel bolts before and during transport.
- Do not road the harrow over 20 miles per hour on the best surface conditions. Reduce speed when going up or down hills and when approaching ditches or corners. Towing vehicle must weigh more than towed implement.
- Check condition of hitch pins and bolts, tires and hubs, and safety chain before transporting.
- Keep your harrow in proper working condition. Unauthorized modifications to the harrow may impair the function and/or safety and affect harrow life. Do not add excessive weight to harrow. Additional weight could cause frame or axle to fail resulting in loss of control of harrow/tractor during transport.

(Safety Rules continued on next page)



SAFETY RULES



ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!

(Safety Rules continued from previous page)

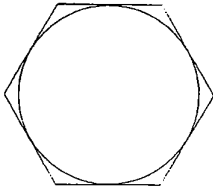
- Watch low hanging Overhead Power Lines during transport. Avoid contact as this can cause serious injury or death.

STORAGE

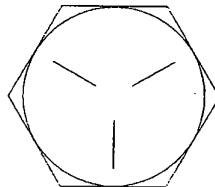
- Block equipment securely for storage.
- Keep playing children and bystanders away from storage area.

BOLT TORQUE CHART

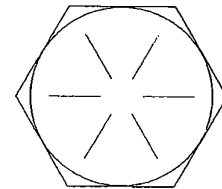
GRADE 2



GRADE 5



GRADE 8



TORQUE IN FOOT POUNDS

BOLT SIZE		3/8	1/2	5/8	3/4	7/8	1
HEX HEAD		9/16	3/4	15/16	1-1/8	1-5/16	1-1/2
G R A D E	2	18	45	89	160	252	320
	5	30	68	140	240	360	544
	8	40	100	196	340	528	792



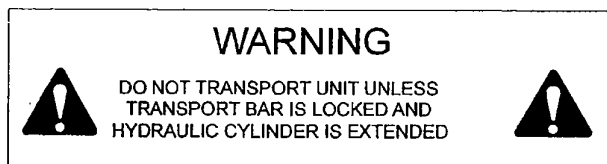
SAFETY DECALS



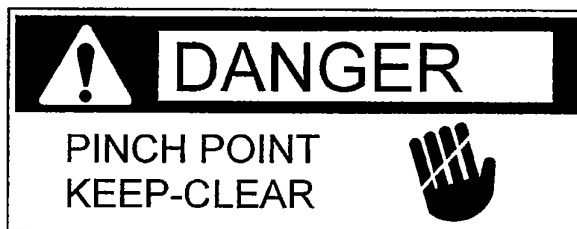
ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!
Replace Immediately If Damaged!

DECAL LOCATIONS

The following decals are located on your implement. Read them and follow their instructions for your safety. Keep all decals in place and legible. Replace worn or missing decals. Order by number listed.



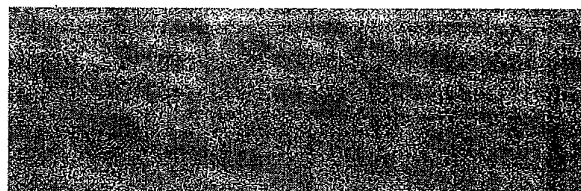
605176 Front of Frame



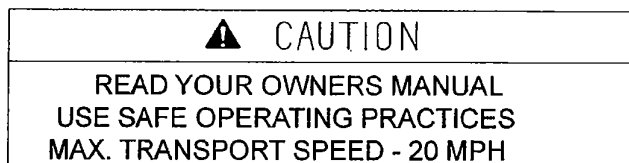
029772 On Cylinder Bracket



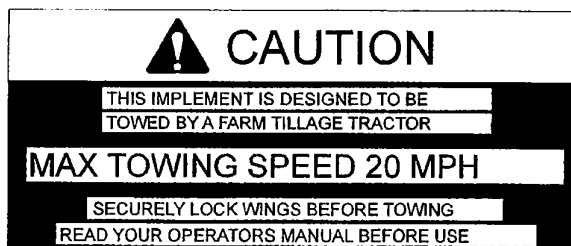
029770 Amber Reflector - Front Side Ends of Front Gang Tubes



029771 Red Reflector - Rear Side End of Rear Gang Tubes



009537 Front of Frame



029775 Front of Frame

OPERATION

Safety is a primary concern in the design and manufacture of our products. Unfortunately, our efforts to provide safe equipment can be wiped out by a single careless act of an operator.

In addition to the design and configuration of equipment, hazard control and accident prevention are dependent upon the awareness, concern, prudence and proper training of personnel involved in the operation, transport, maintenance and storage of equipment.

It has been said **“The best safety device is an informed, careful operator.”** We ask you to be that kind of an operator.

The operator is responsible for the safe operation of this harrow. The operator must be properly trained. Operators should be familiar with the harrow and tractor and all safety practices before starting operation. Read the safety information on pages 2, & 5 through 8.

This offset harrow is designed for normal farm usage. Optional blades are available for different conditions.

Recommended harrowing speed for most conditions is from two to five mph.

Maintain your implement with original repair parts to insure safety and optimum performance.

ASSEMBLY

General

Your Series 670 Offset Disc Harrow is shipped in bundles for assembly. Remove all wiring from bundles as they are called for. Choose a level area to arrange the parts conveniently. Assemble parts for each step loosely to insure fit. Use flatwashers with slotted holes. Always use lockwashers unless a lock nut is called for. Tighten hardware after parts are installed according to the torque chart on Page 7. Unless otherwise stated, all hardware is grade 5. The following assembly steps are given to minimize the need for adjustment after assembly. Remember that **LEFT** and **RIGHT** are determined by standing at the rear of the implement and facing it.

Frame & Gangs

1) Identify the front and rear disc gangs. The scraper blades are on the rear side of the gangs and the front gang blades are concave toward the right.

2) Decide which way you want the assembled offset harrow to face so that attaching with a tractor is easiest.

3) Position the gangs in a “V” pattern in the middle of the assembly area as shown in Figure 1 with the scraper blades to the rear. The narrow part of the “V” should be to the left with about 2 feet between the gangs.

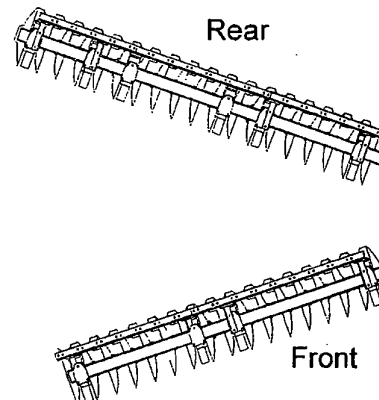


Figure 1 - Positioning Gangs for Assembly

4) Rotate the gang tubes up and block the disc blades on both sides to prevent rolling. Be sure supports are secure with gang assemblies upright before proceeding. Both gang tubes should be positioned directly on top of the gangs.

5) Place the main frame on top of the gang assemblies so that the front of the frame projects over the front gang and the rear of the frame extends past the rear gang. Position the frame on the gangs as shown on pp. 18-20 for your model.

6) As shown in Figure 2, use 3/4” x 10” bolts through the hole pairs in the left side of the

main frame along with the gang tube plates and tube strap provided to secure the gangs to the frame. Install 3/4" lockwashers and hex nuts provided. Do not tighten bolts.

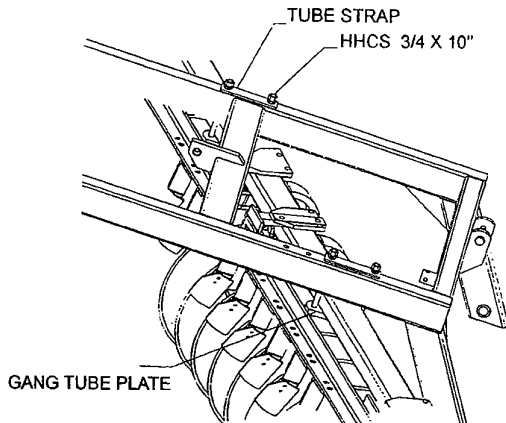


Figure 2 Mounting Gangs to Frames

7) Adjust the right side of the gangs to the medium angle setting on the mounting plates. Secure to frame using gang tube plate, 3/4" x 10" bolts, lockwashers, and hex nuts provided.

8) The rear gang should be aligned with the front gang as shown in Figure 3. Move the gangs as needed to achieve alignment. This relationship should be maintained at all times to insure that the furrow created by the front blade is filled by the rear blade.

9) Tighten all hardware.

Hitch (See Figure 4)

1) Position hinge bar on main frame as shown with large hole to the left and small hole to the right with the spring rod mount up. Pin the hinge bar to the main frame as shown with the 1-3/8" diameter x 8" pins provided. Secure with 3/8" x 2" cotter pins.

2) Mount the tongue to the hinge bar with the telescoping bar to the right. Secure the telescoping bar to the hinge bar at the small hole using a 7/8" x 5-1/2" bolt with lockwasher and nut. Secure the tongue with the 1-3/8" x 6-5/16" bolt with the slotted hex nut and cotter pin.

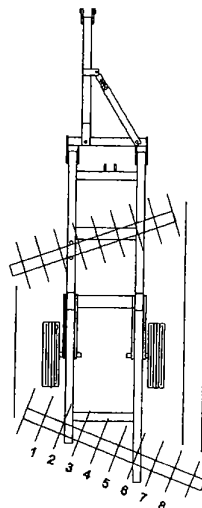
3) Secure the telescoping arm between the tongue and the hinge bar using 7/8" x 5-1/2" bolt with lockwasher and nut.

4) Install jack stand on tongue and use to support tongue at tractor drawbar height.

5) Remove bolts from spring rod tabs on main frame. Align slide assembly on spring rods with holes in tabs making sure grease fitting is toward the front. Reinstall 7/8" bolts and lockwashers and tighten.

6) Remove pin from clevis end of spring rod. Adjust spring rods as needed to align with tab on hinge bar. Reinstall pin and secure with cotter pins.

Back edge of rear blade aligns with center of corresponding front blade. The furrow created by the front blade is then filled by the rear blade.



The two outside rear tapered blades align outside the front tapered blade. The rear blades then level out the ridge created by the front blade.

Figure 3 - Proper Front-to-Rear Gang Alignment

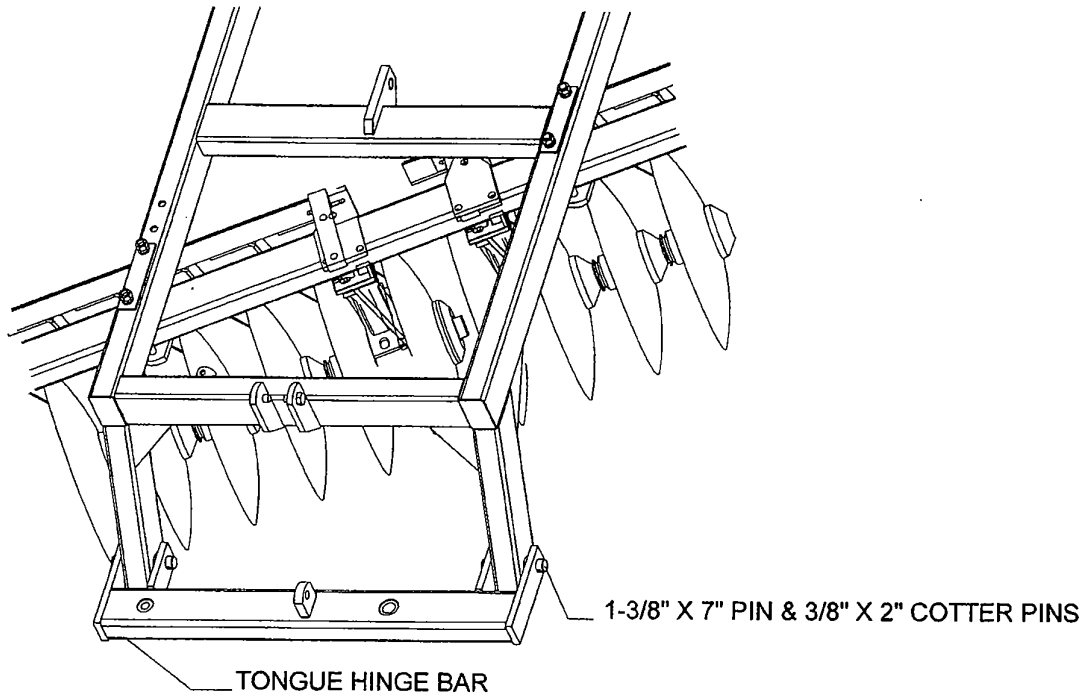


Figure 4 - Hitch Assembly

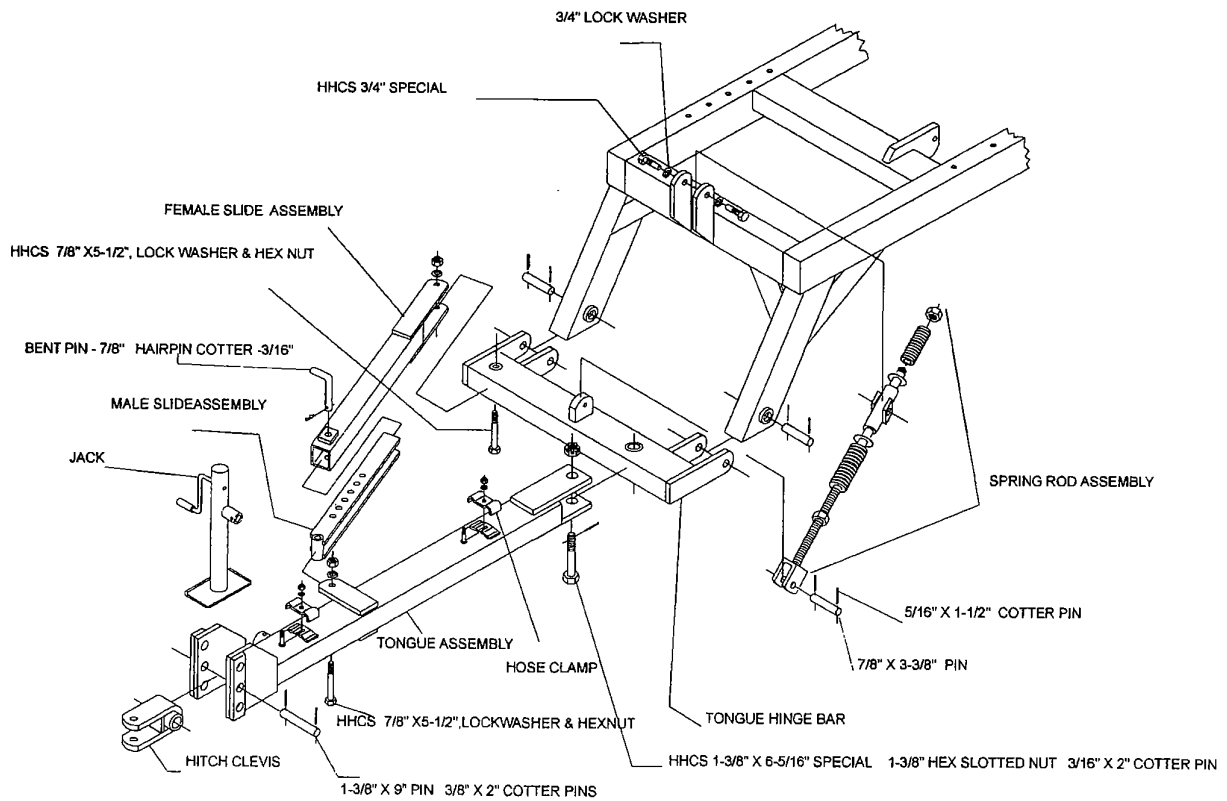


Figure 5 - Tongue & Spring Rod Assembly

Wheel Lift (See Figure 6)

1) Remove wheel lift bearings from main frame.

2) Position wheel lift assembly under main frame so the cylinder anchors on frame and wheel lift align and wheel arms pointed to the rear. Align wheel arms under mounting plates on frame.

2) With wheel lift supported near main frame, fit top half of bearings between mounting plate and wheel lift. Place bottom half of bearings under wheel lift and install $7/8" \times 10-1/2"$ bolts. Place tube strap on top of main frame and secure with lockwashers, and hex nuts.

3) Tighten hardware and apply grease at fittings in bearings.

4) Remove the pins and depth adjustment cuff from the depth bar. Insert the end of the depth bar with the depth adjustment holes through the cuff provided on the rear of the main frame.

5) Pin the clevis end of the depth bar to the wheel lift at the upright. Secure with cotter pins.

6) Pin the depth adjustment cuff to the rear end of the depth bar behind the main frame cuff. Secure with hairpin clip.

7) Mount rims with tires to axle hubs and torque lug nuts.

Hydraulic System

Your offset harrow is designed for use with a standard ASAE 4" x 8" cylinder, either single or double action. Do not use a cylinder with a bore less than 4" and a stroke other than 8".

When installing fittings, use a thread sealant to prevent leaking. Use care not to over tighten fittings.

1) Mount butt end of cylinder to main frame anchor. Be sure line ports are facing up.

2) Remove port plugs from cylinder ports and extend rod to align clevis with anchor on wheel lift. If necessary, rotate wheel lift up to achieve alignment. Pin cylinder rod clevis to wheel lift.

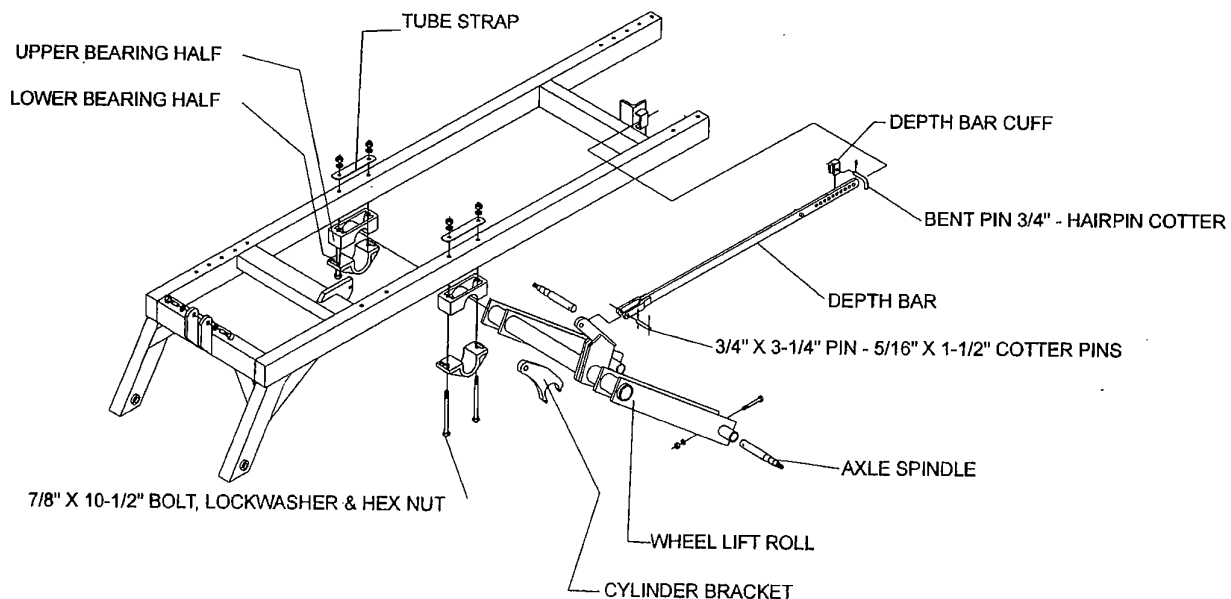


Figure 6 - Wheel Lift Assembly

3) Install reducer bushings in cylinder ports and tighten.

4) Install hydraulic lines into reducer bushings.

5) Secure lines to tongue using hose clamps provided. Be sure to leave slack for hinge motion of offset harrow. Also allow enough extra line for pivot of tractor.

WARNING

It is important that all air be out of the hydraulic system before performing wheel lift.

Operate the wheel cylinder lift from extended to retract a number of times. Go over tractor relief at end of each stroke each way to ensure air is being eliminated. Observe tractor hydraulic system oil level and replenish as needed. The cylinder is functioning properly when 8" stroke is measured at wheel lift cylinder in extend position. Make sure it is 8".

Watch fittings for leaks. If leaks are noticed, shut off tractor, relieve pressure from hydraulic lines, and make repair before proceeding.

Check that all hydraulic connections are tight.

WARNING

Check for small high pressure leaks by passing a piece of cardboard or wood over lines rather than hands. High pressure oil can penetrate skin and can only be removed surgically.

ATTACHING

WARNING

Be sure bystanders are clear. Do not stand between implement and tractor. Shut off tractor and engage parking brake prior to dismounting.

1) Back tractor to align drawbar with clevis.

2) Attach offset harrow using suitable hitch pin. Secure with hairpin clip.

3) Attach hydraulic lines to tractor.

4) Relieve weight from jack. Remove pin and rotate 90° into storage position. Replace pin.

HYDRAULIC SYSTEM CHECK

1) Start tractor engine and slowly lift offset harrow.

WARNING

Perform all tractor operations only while seated in the tractor seat. Do not stand beside tractor.

2) Watch fittings for leaks. If leaks are noticed, shut tractor off, relieve pressure from hydraulic lines, and make repairs before proceeding.

3) Check movement of wheel lift to be sure there is no interference.

4) Move wheel lift through full range of motion several times to purge air from system.

5) After hydraulic system has been fully charged, check fluid level in tractor's reservoir and refill if necessary.

TRANSPORTING

1) Lift offset harrow as high as possible. Move depth bar cuff as far forward as possible. Lower offset harrow to rest weight on cuff.

2) Level harrow using top spring on spring rod.

3) Transport at no more than 20 mph. Use caution on rough terrain.

4) Check local laws governing transport of farm equipment on public roads.

5) Use caution and be aware of oncoming traffic and roadside obstructions.

6) Always use an SMV (Slow Moving Vehicle) emblem when transporting on roads. A bracket is provided on the rear of the implement for mounting the SMV emblem.

7) **DO NOT** transport on public roads at night.

ADJUSTMENTS

General

Several factors will directly affect the performance of an offset harrow. Some of these are disc gang angle, weight of harrow, height of hitch point on the tractor, speed of travel, soil condition, and amount of trash on the ground.

When possible, pull the offset harrow through the swinging drawbar and allow the drawbar to swing freely. The drawbar may be locked in place after the harrow has been pulled enough to determine the position of the tongue where the side draft on the tractor is eliminated. Usually this can be straight to 3" - 4" to left of center on the tractor.

Depth of Cut

Depth of cut is controlled by setting the cuff on the depth control bar. Move the cuff forward to decrease working depth and backward to increase working depth.

1) Lift offset harrow to relieve weight from cuff.

2) Move cuff to desired position. The hole in the cuff is drilled off center so the cuff may be turned around and returned to the same hole for a "half hole" adjustment.

3) Once the cuff is set, lower the offset harrow.

4) Never position the cuff in front of the main frame cuff.

Front To Rear Height Adjustment

The spring rod assembly on the hitch control front to rear height. The bottom spring controls this setting in operating position, and the top

spring is strictly for leveling the unit in transport. In normal conditions, the offset harrow performs best when the front gang cuts slightly deeper than the rear. This helps the offset harrow to properly trail behind the tractor.

1) To increase penetration of the rear gangs and decrease penetration of the front gangs, tighten the lower spring. To increase penetration of the front gangs, loosen the lower spring.

2) To level the offset harrow in transport position, tighten or loosen the top spring as needed.

Elimination of Side Draft

When the offset harrow is not adjusted properly, it will not follow the tractor properly. This is because of excessive side draft imposed on the offset harrow when the front and rear gangs are not doing the same amount of work. When the rear section of the offset harrow is pulling to the right, the rear gang is cutting too deep, the pulling point on the harrow is too far to the right, or the rear gang has too much angle. If this condition exists, make adjustments in the following order.

1) Decrease the pressure on the bottom spring of the spring rod in small increments until the desired cutting depth for the rear gang is obtained.

2) If the rear gang continues to pull to the right, decrease the gang angle by moving the right-hand end of the gang forward one setting at a time. See **Gang Angle**.

3) If the condition is still not corrected, change the pulling point of the offset harrow. Do this by lengthening the slide assembly on the tongue one setting at a time.

If the rear gang of the offset harrow is pulling to the left, the above adjustments should be made opposite as described but in the same order.

1) Increase pressure on the lower spring.

2) Increase rear gang angle one setting at a time.

3) Shorten slide assembly on tongue one setting at a time.

Gang Angle

In general, the offset harrow is operated in minimum gang angle under normal conditions, medium gang angle under moderately tough conditions, and maximum gang angle under extreme conditions.

As a rule, never set the rear gang with less angle than the front gang and do not change angle in both gangs at the same time.

1) Lower offset harrow to the ground.

2) Remove both right-hand gang tube bolts.

3) Place one bolt at new setting to keep the gang from traveling beyond the new setting while adjustment is being made. (eg. If moving the gang forward, place bolt in forward hole of new setting).

4) Move disc gang to new setting by pulling the offset harrow forward or backing it up. Replace remaining bolt at new setting.

Scraper Blades

The scraper blades should be adjusted into the disc blades periodically to compensate for wear.

1) Loosen the two bolts holding the bar to the hangers.

2) Slide the scraper assembly in toward the blade. Do not force the scrapers into the disc blades.

3) Retighten hardware.

Lubrication

Clean all grease fittings with a clean rag prior to performing lubrication. Use a good grade lithium base multipurpose grease.

- **Spring Rod** - Apply grease at slide assembly before each use.
- **Wheel Lift Bearings** - Apply grease at all bearings before each use.
- **Disc Gang Bearings** - Lubricate every 50 hours under normal conditions, every 16 hours under muddy conditions. With offset harrow in transport position, apply grease while slowly rotating disc gang. Apply until fresh grease emerges from seal around bearing.
- **Wheel Hubs** - The wheel hubs are packed with grease at the factory and do not require any initial maintenance. As a rule maintain the hubs on the same schedule as the front wheels on the tractor. Keep bearings properly adjusted with bearing adjustment nut for long life.

MAINTENANCE

General

Your offset harrow harrow is designed for minimum maintenance. By taking a few minutes prior to beginning operations and performing the following maintenance check, you will insure improved performance and longer life of your offset harrow.

Tires

The tires should be checked prior to beginning daily operations. Be sure that all tires have the correct pressure (35 psi maximum).

Disc Gang Axles

The disc gang axles are torqued at the factory. During the first few hours of operation, the spacer spools will seat themselves and may cause the axle to loosen. After the first day of operation check the gang axles and retorque if necessary.

1) Lift the offset harrow to transport position.

2) Strike each blade with a light hammer. If a ringing sound is heard the gang is tight. If not, the blade is loose and the gang should be retorqued.

3) Lower unit to ground.

4) Remove the cotter pin from the nut at one end of the gang. Retorque the axle to 1000 ft.-lbs.

After this "break in" period, the gang axles should not require tightening unless the nut is removed for some reason.

Hydraulic System

The hydraulic system requires no regular maintenance but should be checked periodically for leaks. A leaky hydraulic system is unsafe and unreliable.

1) Inspect fittings for leaks and make repairs before using offset harrow.

2) Hydraulic lines subjected to high pressure over time may develop small leaks. These leaks will be detectable only when the lines are under pressure. To locate small high pressure leaks within the lines, move a piece of cardboard over the length of the line.

WARNING

Do not run bare hand over lines to check for leaks. Fluid leaking under high pressure can penetrate the skin causing poisoning. In such cases, fluid must be removed surgically.

If lines begin to develop leaks they should be replaced.

3) Inspect cylinders for leaks around piston rod and cylinder body. If cylinder leaks, order the seal kit and rebuild the cylinder

STORAGE

1) Wash offset harrow prior to storage. Clean all debris from disc gangs especially around bearings.

2) Apply grease to disc gang bearings for storage between seasons.

3) Store offset harrow under shelter from weather.

4) Coat soil engaging surfaces as well as exposed portion of cylinder piston rod with a rust inhibitor.

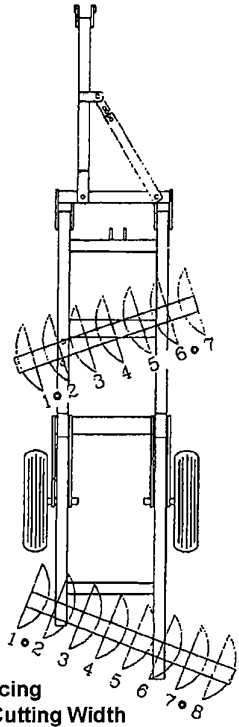
5) Block equipment securely for storage.

6) Keep playing children and bystanders away from storage area.

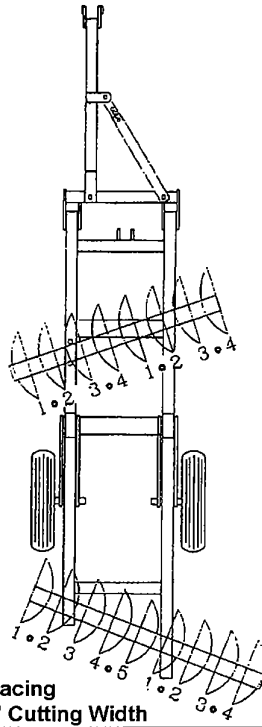
TROUBLESHOOTING		
Problem	Possible Cause	Remedy
BACK GANG PULLS TO THE RIGHT	REAR GANG SET TOO DEEP	DECREASE LOWER SPRING PRESSURE PG. 14
	REAR GANG ANGLE TOO BIG	DECREASE GANG ANGLE PG. 15
	PULLING POINT TOO FAR RIGHT	LENGTHEN SLIDE ASSEMBLY PG. 15
BACK GANG PULLS TO THE LEFT	REAR GANG SET TOO SHALLOW	INCREASE LOWER SPRING PRESSURE PG. 14
	REAR GANG ANGLE TOO SMALL	INCREASE GANG ANGLE PG. 15
	PULLING POINT TOO FAR LEFT	SHORTEN SLIDE ASSEMBLY PG. 15
OFFSET NOT LEVEL IN TRANSPORT	TOP SPRING NOT ADJUSTED	LOOSEN OR TIGHTEN TOP SPRINGS PG. 14
HYDRAULIC SYSTEM NOT RESPONSIVE	DEPTH BAR LOCKED	MOVE DEPTH BAR CUFF
	TRACTOR LINE NOT INSTALLED	CHECK HOOK UPS
	INTERFERENCE WITH WHEEL LIFT	CHECK WHEEL LIFT TRAVEL PATH

MISCELLANEOUS HARDWARE BY SIZE				
Size	Part Number By Item			
	LOCKWASHER	FLATWASHER	REGULAR HEX NUT	HEX LOCKNUT
1/4"	303951	-	304003	-
5/16"	303952	303968	304004	-
3/8"	303953	303969	304005	304018
7/16"	303954	303970	304006	304019
1/2"	303955	303971	304007	304020
5/8"	303956	303972	304008	304021
3/4"	303957	303973	304009	304022
7/8"	303958	303974	304010	304023
1"	303959	303975	304011	304024
1-1/8"	303960	303976	304012	304025
1-1/4"	303961	303977	304013	304026

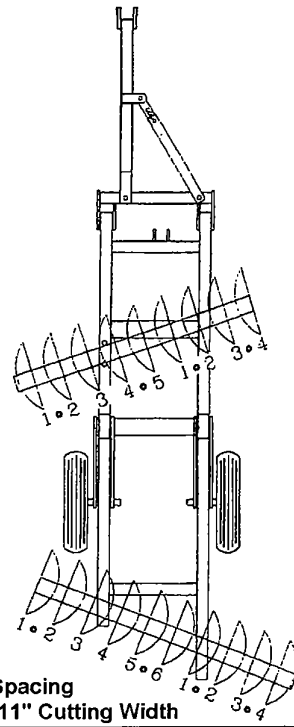
NOTES



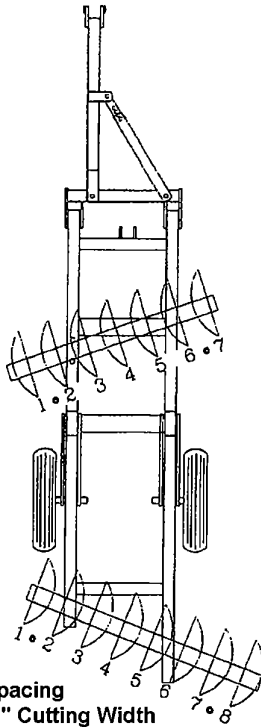
9" Spacing
5' - 6" Cutting Width
670-S-15-9 (Rigid Hangers)
670-F-15-9 (Flex Hangers)



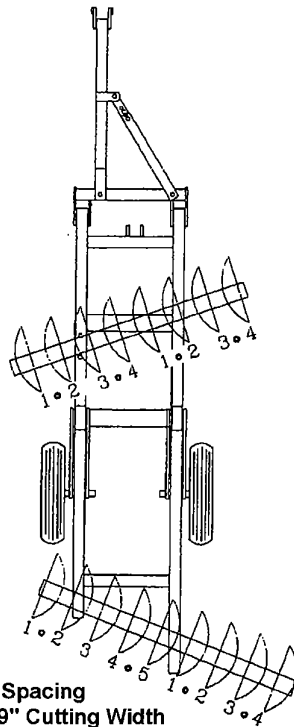
9" Spacing
6' - 3" Cutting Width
670-S-17-9 (Rigid Hangers)
670-F-17-9 (Flex Hangers)



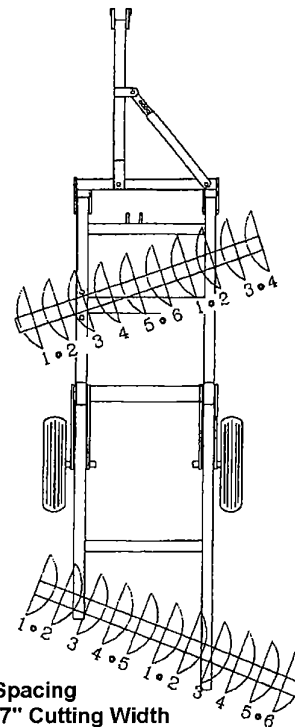
9" Spacing
6' - 11" Cutting Width
670-S-19-9 (Rigid Hangers)
670-F-19-9 (Flex Hangers)



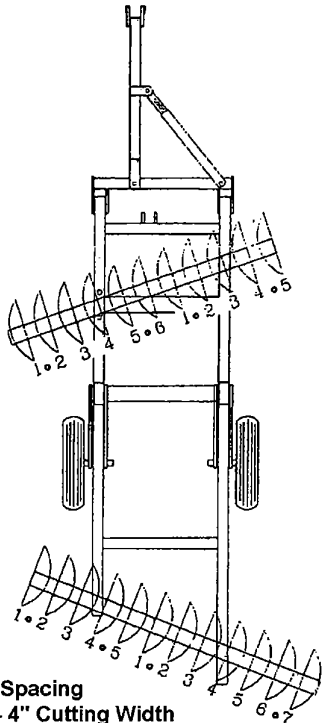
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5' - 11" Cutting Width
670-S-15-10 (Rigid Hangers)
670-F-15-10 (Flex Hangers)



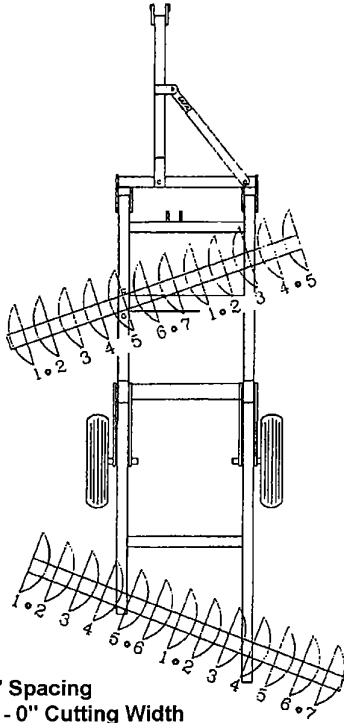
10" Spacing
6' - 9" Cutting Width
670-S-17-10 (Rigid Hangers)
670-F-17-10 (Flex Hangers)



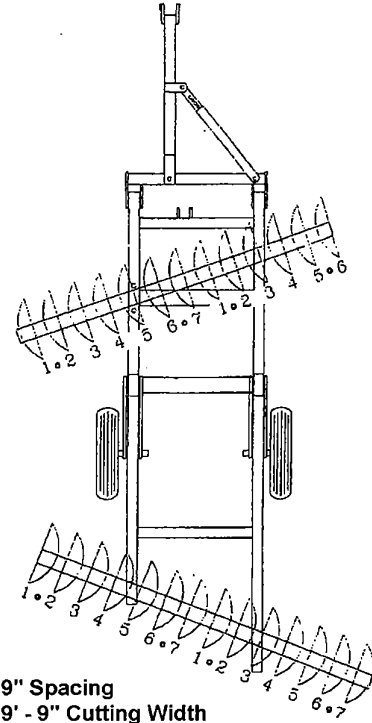
9" Spacing
7' - 7" Cutting Width
670-S-21-9 (Rigid Hangers)
670-F-21-9 (Flex Hangers)



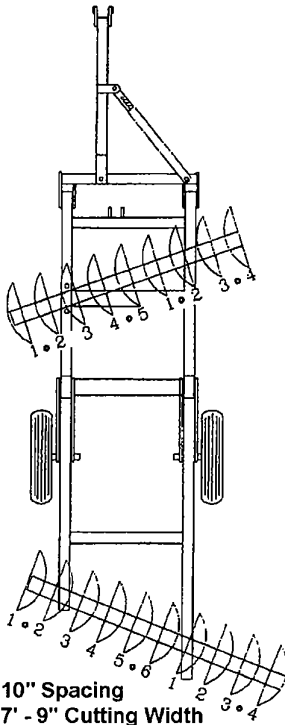
9" Spacing
8' - 4" Cutting Width
670-S-23-9 (Rigid Hangers)
670-F-23-9 (Flex Hangers)



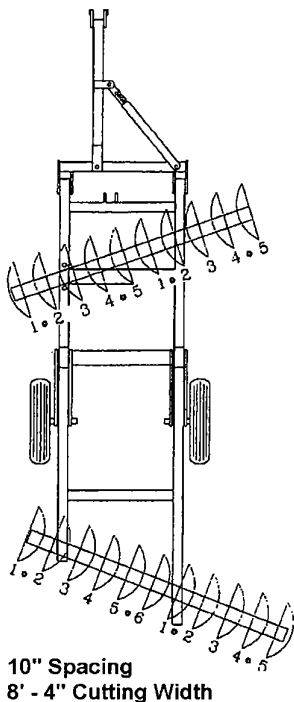
9" Spacing
9' - 0" Cutting Width
670-S-25-9 (Rigid Hangers)
670-F-25-9 (Flex Hangers)



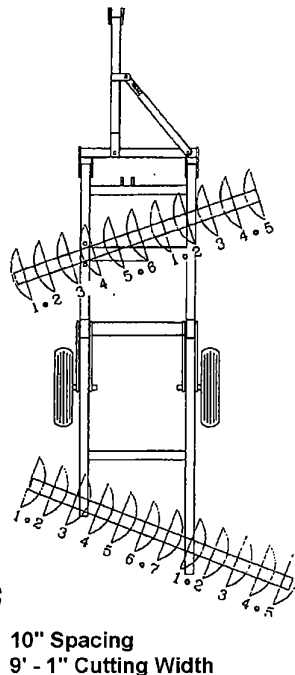
9" Spacing
9' - 9" Cutting Width
670-S-27-9 (Rigid Hangers)
670-F-27-9 (Flex Hangers)



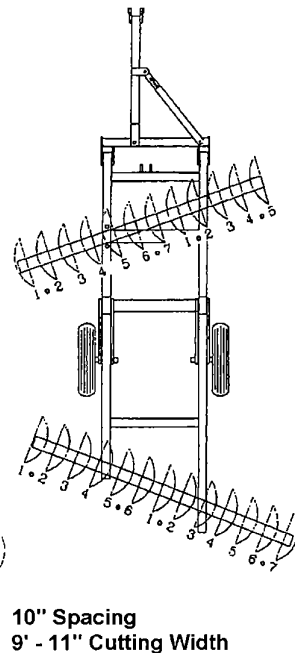
10" Spacing
7' - 9" Cutting Width
670-S-19-10 (Rigid Hangers)
670-F-19-10 (Flex Hangers)



10" Spacing
8' - 4" Cutting Width
670-S-21-10 (Rigid Hangers)
670-F-21-10 (Flex Hangers)



10" Spacing
9' - 1" Cutting Width
670-S-23-10 (Rigid Hangers)
670-F-23-10 (Flex Hangers)



10" Spacing
9' - 11" Cutting Width
670-S-25-10 (Rigid Hangers)
670-F-25-10 (Flex Hangers)

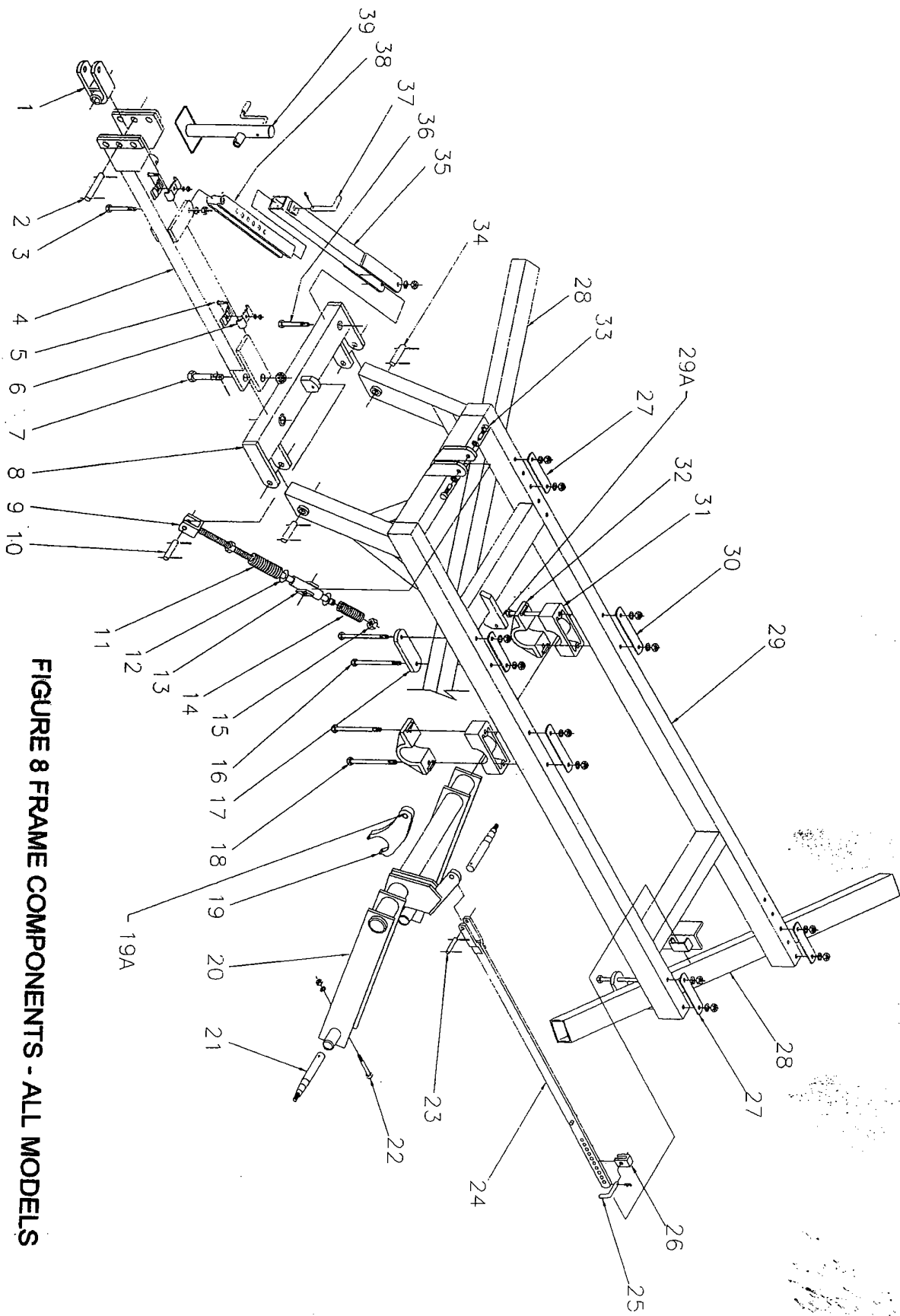
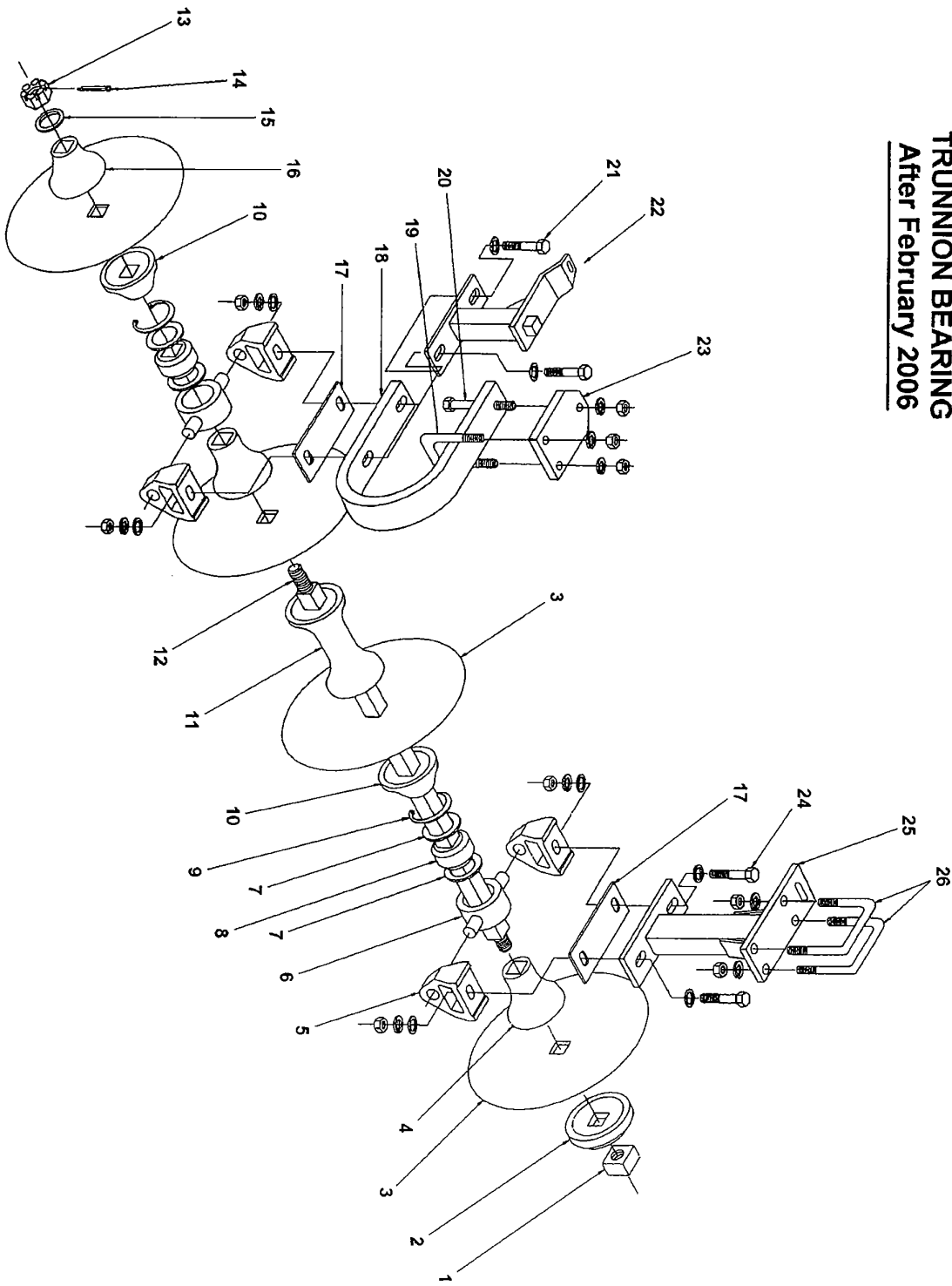


FIGURE 8 FRAME COMPONENTS - ALL MODELS

FRAME COMPONENTS - ALL MODELS (Refer to Figure 8)

Item	Part #	Description	Qty	Item	Part #	Description	Qty
1	211033	CLEVIS/HITCH	1	22	303658	HHCS 1/2" X 3-1/2"	2
2	209186	PIN - CLEVIS 1-3/8" X 9"	1	22	303955	WASHER/LOCK 1/2"	2
	304151	PIN/COTTER 3/8" X 2"	2		304007	NUT/HEX 1/2" NC	2
3	303735	HHCS 7/8" X 5-1/2"	1		23	204758	PIN - DEPTH BAR
	303958	WASHER/LOCK 7/8"	1	24	304137	PIN/COTTER 5/16" X 1-1/2"	2
	304010	NUT/HEX 7/8" NC	1		210231	DEPTH BAR ASSY.	1
4	210183	TONGUE ASSEMBLY	1	25	209956	CUFF PIN	1
5	303859	BOLT/CARR 1/2" X 1-1/2"	2		205829	HAIRPIN COTTER 3/16" X 3-1/4"	1
	303955	WASHER/LOCK 1/2"	2	26	207682	DEPTH ADJUSTMENT CUFF	1
	304007	NUT/HEX 1/2" NC	2		27	210725	STRAP
6	208259	HOSE CLAMP	2	28	210234	TUBE/GANG 60" LONG	
7	210249	HHCS 1-3/8 X 6-5/16" SPECIAL	1		210242	TUBE/GANG 69" LONG	
	304041	NUT/HEX SLOTTED 1-3/8"	1		210236	TUBE/GANG 78" LONG	
	304111	PIN/COTTER 3/16" X 2"	1		210244	TUBE/GANG 87" LONG	
8	210196	HINGE BAR SM. FRAME	1		210238	TUBE/GANG 96" LONG	
	212026	HINGE BAR LG. FRAME	1		210246	TUBE/GANG 105" LONG	
9	209536	SPRING ROD ASSEMBLY	1		210240	TUBE/GANG 114" LONG	
10	203100	PIN - SPRING ROD 7/8" X 3-3/8"	1		210248	TUBE/GANG 123" LONG	
	304137	PIN/COTTER 5/16" X 1-1/2"	2		29	210206	FRAME ASSY -- SMALL
11	207894	LOWER SPRING	1		212027	FRAME ASSY -- LARGE	1
12	205163	SPECIAL WASHER	2	29A	208863	BUSHING/TENSION 1-1/4 OD X 1 ID	1
13	205314	SLIDE ASSY	1	30	210756	STRAP	2
14	806612	UPPER SPRING	1	31	209235	BRG/WHL LIFT UPPER	2
15	303161	NUT/HEX 1-1/4" NC	2		304194	ALEMITE	2
16	303717	HHCS 3/4" X 10"	8	32	209236	BRG/WHL LIFT BOTTOM	2
	303957	WASHER/LOCK 3/4"	8	33	203748	SHOULDER BOLT 7/8"	2
	304009	NUT/HEX 3/4" NC	8	34	605040	PIN-HINGE BAR 1-3/8" X 7"	2
17	210256	CONNECTOR STRAP	4		304151	PIN/COTTER 3/8" X 2"	4
18	303745	HHCS 7/8" X 10-1/2"	4	35	210194	FEMALE SLIDE ASSY.	1
	303958	WASHER/LOCK 7/8"	4	36	303735	HHCS 7/8" X 5-1/2"	1
	304010	NUT/HEX 7/8" NC	4		303958	WASHER/LOCK 7/8"	1
19	207724	CYL. BRKT. WO/BUSHING	1	37	304010	NUT/HEX 7/8" NC	1
19A	208863	BUSHING/TENSION 1-1/4 OD X 1 ID	1		209598	PIN - SLIDE ASSY 7/8"	1
20	210225	WHEEL LIFT SM. FRAME	1	304244	HAIR PIN COTTER 3/16 X 3-1/4	1	
	212022	WHEEL LIFT LG. FRAME	1	38	210191	MALE SLIDE ASSY.	1
21	210477	SPINDLE/WHEEL	2	39	208867	JACK 3000#	1

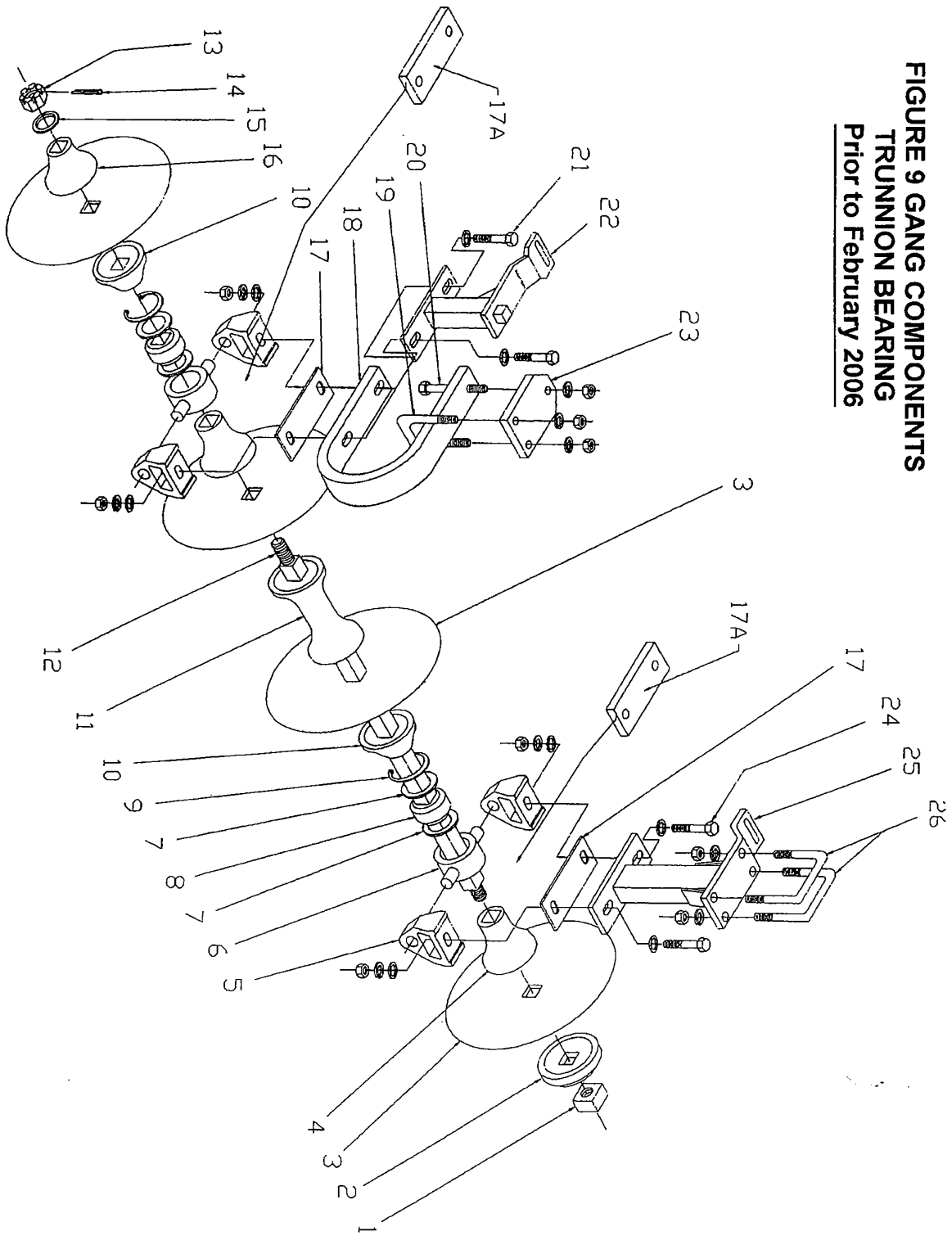
**FIGURE 9 GANG COMPONENTS
TRUNNION BEARING
After February 2006**



After February 2006

DISC GANG COMPONENTS TRUNNION BEARING (Refer to Figure 9)		
Item	Part #	Description
1	208930	SQUARE NUT 1-1/2"-NC
2	206765	BUTT PLATE
3	TABLE 1 Pg.20	DISC BLADE
4	207930	SPACER/CONVEX HALF 9" SPACING
	206631	SPACER/CONVEX HALF 10" SPACING
5	211587	BEARING SUPPORT
6	211595	TRUNNION BEARING HOUSING WITH ALEMITE
7	211615	SPECIAL FLAT WASHER
8	211617	BEARING GW211PP17
9	211616	RETAINING RING
10	206630	SPACER/CONCAVE HALF 9" & 10" SPACING
11	207932	FULL SPACER 9" SPACING
	207348	FULL SPACER 10" SPACING
12	208267	AXLE/4 DISC 9" SPACING (1-1/2"SQ. X 33-13/16" LONG)
	208178	AXLE/5 DISC 9" SPACING (1-1/2"SQ. X 42-13/16" LONG)
	208174	AXLE/6 DISC 9" SPACING (1-1/2"SQ. X 51-13/16" LONG)
	208175	AXLE/7 DISC 9" SPACING (1-1/2"SQ. X 60-13/16" LONG)
	206634	AXLE/4 DISC 10" SPACING (1-1/2"SQ. X 37-9/16" LONG)
	206635	AXLE/5 DISC 10" SPACING (1-1/2"SQ. X 47-9/16" LONG)
	206806	AXLE/6 DISC 10" SPACING (1-1/2"SQ. X 57-9/16" LONG)
	206636	AXLE/7 DISC 10" SPACING (1-1/2"SQ. X 67-9/16" LONG)
	207928	AXLE/8 DISC 10" SPACING (1-1/2"SQ. X 76-13/16" LONG)
13	304042	SLOTTED HEX NUT 1-1/2"-NC
14	304142	COTTER PIN 5/16" X 3"
15	303979	FLAT WASHER 1-1/2"
16	204438	END WASHER
17	211618	SUPPORT PLATE
18	207800	SPRING BEARING HANGER
19	207836	U-BOLT 3/4"
	303957	LOCK WASHER 3/4"
	304009	HEX NUT 3/4"-NC
20	303736	HHCS 7/8" X 6"-NC Gr.5
	303958	LOCK WASHER 7/8"
	304010	HEX NUT 7/8"-NC
21	303748	HHCS 7/8" X 3-3/4"-NC Gr.5 – For Spring Hanger Only
	303958	LOCK WASHER 7/8"
	304010	HEX NUT 7/8"-NC
22	210047	SCRAPER BAR CONNECTOR – For Spring Hanger Only
23	207837	TOP PLATE
24	303730	HHCS 7/8" X 3"-NC Gr.5 – For Rigid Hanger Only
	303958	LOCK WASHER 7/8"
	304010	HEX NUT 7/8"-NC
25	210046	RIGID HANGER
26	206833	U-BOLT 3/4"
	303957	LOCK WASHER 3/4"
	304009	HEX NUT 3/4"-NC

**FIGURE 9 GANG COMPONENTS
TRUNNION BEARING
Prior to February 2006**

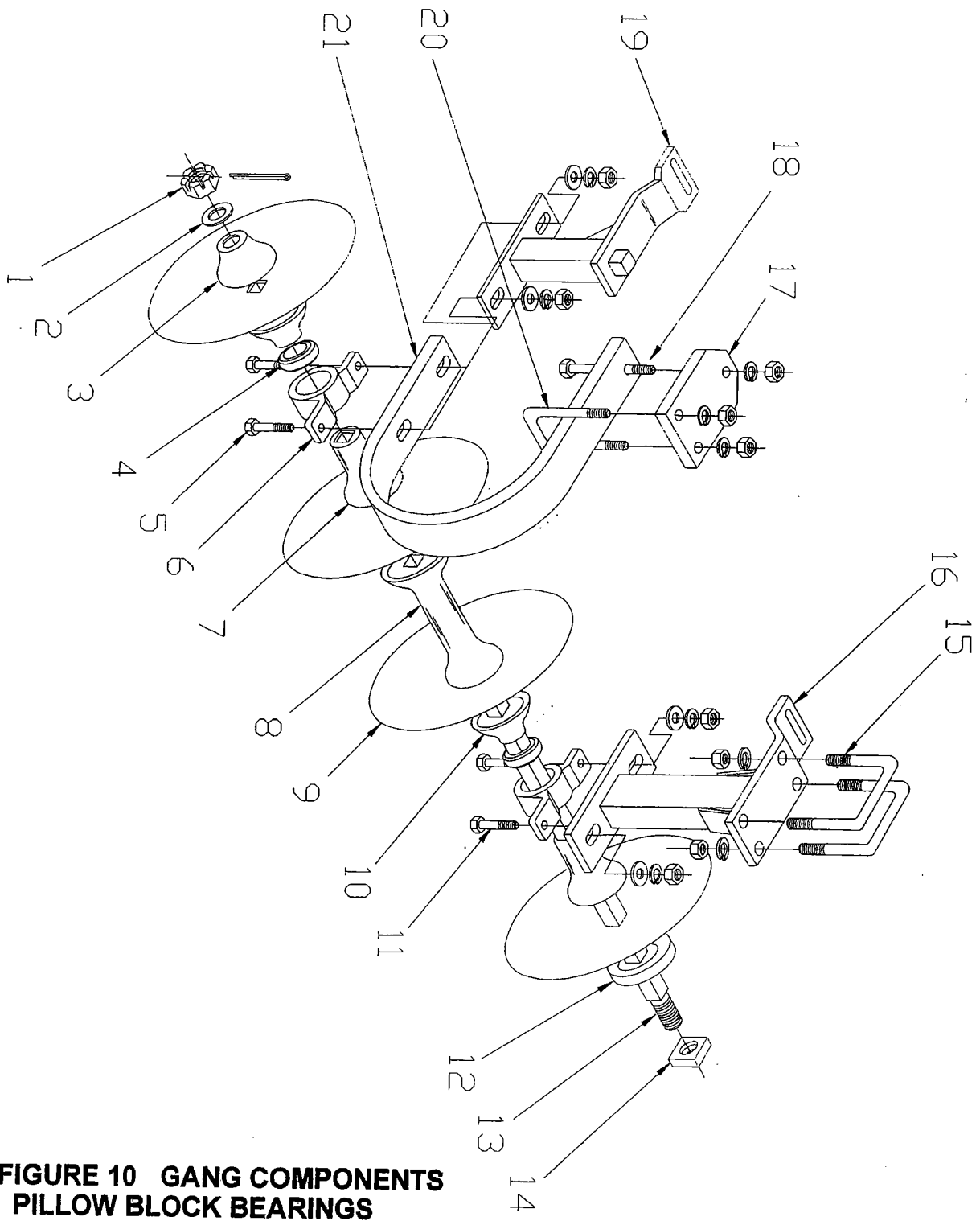


Prior to February 2006

DISC GANG COMPONENTS TRUNNION BEARING (Refer to Figure 9)		
Item	Part #	Description
1	208930	NUT/SQUARE 1-1/2"
2	206765	BUTT PLATE
3	TABLE 1 Pg. 20	DISC BLADE
4	207930	SPACER/CONVEX HALF 9" SPACING
	206631	SPACER/CONVEX HALF 10" SPACING
5	211587	BEARING SUPPORT
6	211595	HOUSING/TRUNNION BEARING WITH ALEMITE
7	211615	WASHER/FLAT SPECIAL
8	211617	BEARING GW211PP17
9	211616	RETAINING RING
10	206630	SPACER/CONCAVE HALF 9" & 10" SPACING
11	207932	SPACER/FULL 9" SPACING
	207348	SPACER/FULL 10" SPACING
12	208267	AXLE/4 DISC 9" SP 33-13/16"
	208178	AXLE/5 DISC 9" SP 42-13/16" LONG
	208174	AXLE/6 DISC 9" SP 51-13/16" LONG
	208175	AXLE/7 DISC 9" SP 60-13/16" LONG
	206634	AXLE/4 DISC 10" SP 37-9/16" LONG
	206635	AXLE/5 DISC 10" SP 47-9/16" LONG
	206806	AXLE/6 DISC 10" SP 57-9/16" LONG
	206636	AXLE/7 DISC 10" SP 67-9/16" LONG
	207928	AXLE/8 DISC 10" SP 76-13/16" LONG
13	304042	NUT/HEX SLOTTED 1-1/2"
14	304142	PIN/COTTER 5/16" X 3"
15	303979	WASHER/FLAT 1-1/2"
16	204438	END WASHER
17	211618	SUPPORT PLATE
17A	205848	SHIM - REQUIRED WITH 26" DISC BLADES ONLY (1 PER BEARING)
18	207800	SPRING BEARING HANGER
19	207836	U BOLT 3/4"
	303957	WASHER/LOCK 3/4"
	304009	NUT/HEX 3/4" NC
20	303736	HHCS 7/8" X 6"
	303958	WASHER/LOCK 7/8"
	304010	NUT/HEX 7/8" NC
21*	303748	HHCS 7/8" X 3-3/4" - SPRING HANGER
	303958	WASHER/LOCK 7/8"
	304010	NUT/HEX 7/8"
22	210380	SCRAPER BRACKET - SPRING HANGER
23	207837	TOP PLATE
24**	303730	HHCS 7/8" X 3" T - RIGID HANGER
	303958	WASHER/LOCK 7/8"
	304010	NUT/HEX 7/8" NC
25	210048	RIGID HANGER
26	206833	3/4" U BOLT
	303957	WASHER/LOCK 3/4"
	304009	NUT/HEX 3/4" NC

*** If using 26" disc blades, order bolt # 303734.**

**** If using 26" disc blades, order bolt # 303732.**



**FIGURE 10 GANG COMPONENTS
PILLOW BLOCK BEARINGS**

DISC GANG COMPONENTS - PILLOW BLOCK BEARING (Refer to Figure 10)		
Item	Part #	Description
1	304042	NUT/HEX SLOTTED 1-1/2"
	304142	PIN/COTTER 5/16" X 3"
2	303979	WASHER/FLAT 1-1/2"
3	204438	END WASHER
4	210349	BEARING GW211PPB23
5	303731	HHCS 7/8" X 3-1/2"
	303958	WASHER/LOCK 7/8"
	304010	NUT/HEX 7/8" NC
6	207020	BEARING HOLDER
7	207930	SPACER/CONVEX HALF 9" SPACING
	206631	SPACER/CONVEX HALF 10" SPACING
8	207932	SPACER/FULL 9" SPACING
	207348	SPACER/FULL 10" SPACING
9	TABLE 1 pg. 20	DISC BLADE
10	206630	SPACER/CONCAVE HALF 9" & 10" SPACING
11	303729	HHCS 7/8" X 2-1/2"
	303958	WASHER/LOCK 7/8"
	304010	NUT/HEX 7/8" NC
12	206765	BUTT PLATE
13	208267	AXLE/4 DISC 9" SP 33-13/16" LONG
	208178	AXLE/5 DISC 9" SP 42-13/16" LONG
	208174	AXLE/6 DISC 9" SP 51-13/16" LONG
	208175	AXLE/7 DISC 9" SP 60-13/16" LONG
	206634	AXLE/4 DISC 10" SP 37-9/16" LONG
	206635	AXLE/5 DISC 10" SP 47-9/16" LONG
	206806	AXLE/6 DISC 10" SP 57-9/16" LONG
	206636	AXLE/7 DISC 10" SP 67-9/16" LONG
	207928	AXLE/8 DISC 10" SP 76-13/16" LONG
14	208930	NUT/SQUARE 1-1/2"
15	206833	U BOLT 3/4"
	303957	WASHER/LOCK 3/4"
	304009	NUT/HEX 3/4" NC
16	210048	RIGID HANGER
17	207837	TOP PLATE
18	303736	HHCS 7/8" X 6"
	303958	WASHER/LOCK 7/8"
	304010	NUT/HEX 7/8" NC
19	210380	SPRING SCRAPER BRACKET
20	207836	U BOLT 3/4"
	303957	WASHER/LOCK 3/4"
	304009	NUT/HEX 3/4" NC
21	207800	SPRING BEARING HANGER

TABLE 1 DISC BLADES		
PART NUMBER		DESCRIPTION
SHALLOW CONCAVITY - FRONT GANG	DEEP CONCAVITY - REAR GANG	
207905	204007	26" HEAVY DUTY CUT OUT DISC
207906	205011	26" HEAVY DUTY ROUND DISC
207901	204006	24" HEAVY DUTY CUT OUT DISC
207902	204009	24" HEAVY DUTY ROUND DISC
205024	205024	22" HEAVY DUTY CUT OUT DISC
205025	205025	22" HEAVY DUTY ROUND DISC
	207911	20" CUT OUT TAPER DISC
	207912	20" ROUND TAPER DISC
	207913	18" CUT OUT TAPER DISC
	207914	18" ROUND TAPER DISC
208173	-	12" BACK UP DISC - BEHIND FRONT LEAD DISC

INSTRUCTIONS FOR ORDERING DISC BLADES

When ordering blades, remember that the rear gang gets two "taper" blades and the front gang gets one "taper blade". Blades are tapered in 2" diameter increments. Be sure to order shallow concavity blades for the front and deep concavity blades for the rear (18" and 20" come in one concavity only).

- 1) Determine the total number of blades required regardless of blade size.
- 2) For the main disc size, order three LESS than the total required.
- 3) Order a shallow concavity blade 2" smaller for the front taper.
- 4) Order one deep concavity blade 2" smaller and one 4" smaller for the two rear taper blades.

Note: If increasing blade size from 24" to 26", you must order shims (Item 17A, Fig 9) and long bolts (item 21 or 24, Fig 9).

SCRAPER COMPONENTS

After February 2006

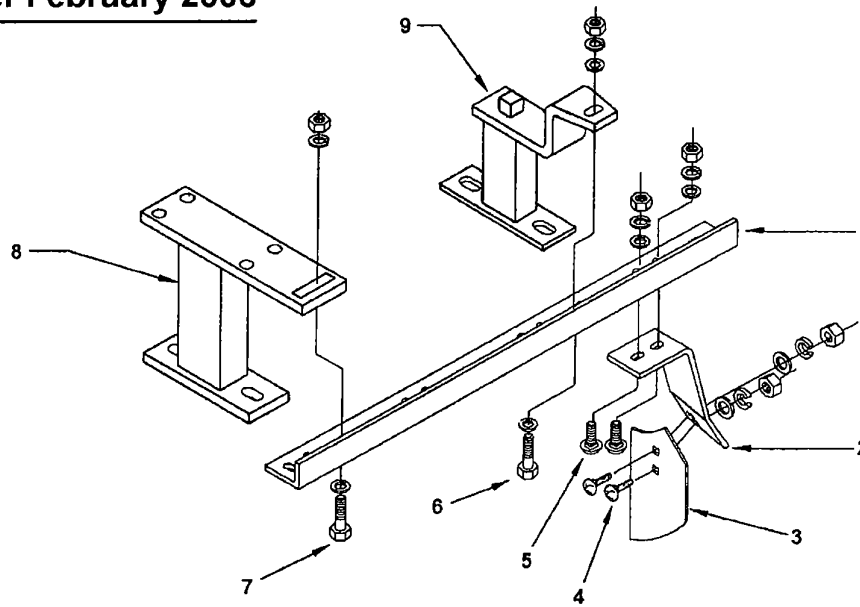


FIGURE 9 SCRAPER COMPONENTS (Rear Assy Shown)

Item	Part # Front Assy	Part # Rear Assy	Description
1	209793	----	SCRAPER BAR 9" SPACING 3-DISC
	209795	209794	SCRAPER BAR 9" SPACING 4-DISC
	209797	209796	SCRAPER BAR 9" SPACING 5-DISC
	209799	209798	SCRAPER BAR 9" SPACING 6-DISC
	209801	209800	SCRAPER BAR 9" SPACING 7-DISC
	210044	----	SCRAPER BAR 10" SPACING 3-DISC
	210040	210041	SCRAPER BAR 10" SPACING 4-DISC
	210042	210043	SCRAPER BAR 10" SPACING 5-DISC
	210035	210036	SCRAPER BAR 10" SPACING 6-DISC
	210038	210037	SCRAPER BAR 10" SPACING 7-DISC
2	209889	209888	SCRAPER HANDLE
3	209851		SCRAPER BLADE
4	303858		CARRIAGE BOLT 1/2" X 1-1/4"-NC Gr.5
	303955		LOCK WASHER 1/2"
	304007		HEX NUT 1/2"-NC
5	303859		CARRIAGE BOLT 1/2" X 1-1/2"-NC Gr.5
	303955		LOCK WASHER 1/2"
	304007		HEX NUT 1/2"-NC
6	303676		HHCS 5/8" X 2"-NC Gr.5
	303956		LOCK WASHER 5/8"
	303972		FLAT WASHER 5/8"
	304008		HEX NUT 5/8"-NC
7	303675		HHCS 5/8" X 1-3/4"-NC Gr.5
	303956		LOCK WASHER 5/8"
	303972		FLAT WASHER 5/8"
	304008		HEX NUT 5/8"-NC
8	210046		RIGID BEARING CONNECTOR
9	210047		SCRAPER BAR CONNECTOR (For Flex Hgr)

**Pric SCRAPER 006
COMPONENTS
Prior to February 2006**

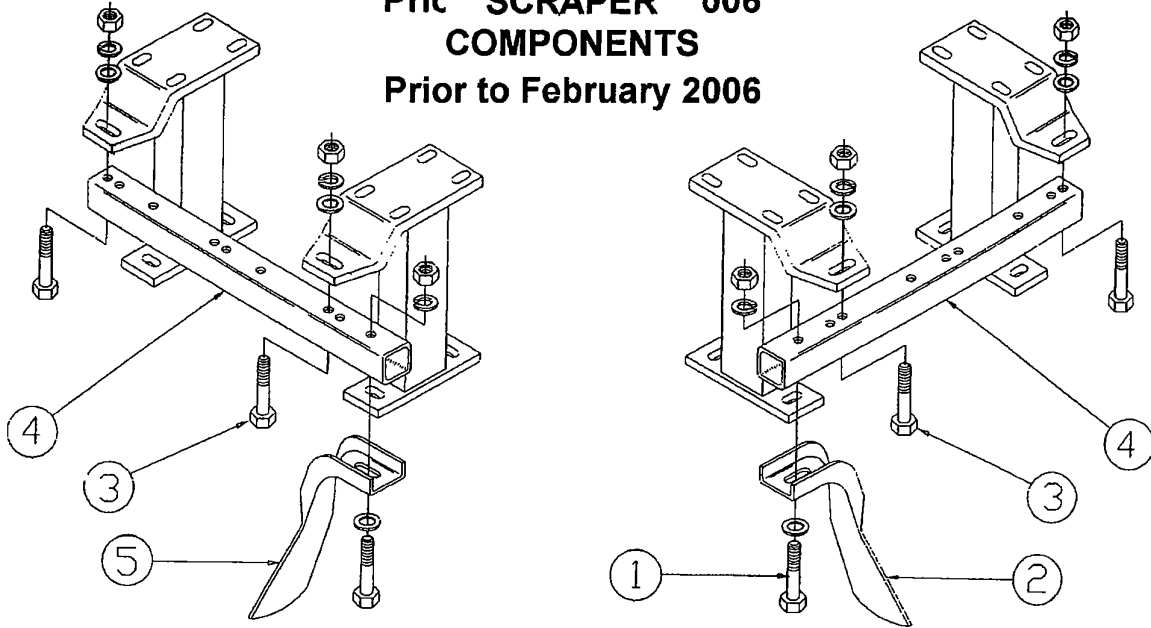


FIGURE 11 SCRAPER COMPONENTS

Item	Part #	Description
1	303657	HHCS 1/2" X 3"
	303955	WASHER/LOCK 1/2"
	303971	WASHER/FLAT 1/2"
	304007	NUT/HEX 1/2" NC
2	209846	FRONT SCRAPER BLADE
3	303658	HHCS 1/2" X 3-1/2"
	303955	WASHER/LOCK 1/2"
	303971	WASHER/FLAT 1/2"
	304007	NUT/HEX 1/2" NC
4	209841	3 DISC SCRAPER BAR 9" SPACING 24" LONG
	209842	4 DISC SCRAPER BAR 9" SPACING 33" LONG
	209843	5 DISC SCRAPER BAR 9" SPACING 42" LONG
	209844	6 DISC SCRAPER BAR 9" SPACING 51" LONG
	209845	7 DISC SCRAPER BAR 9" SPACING 60" LONG
	210251	3 DISC SCRAPER BAR 10" SPACING 26" LONG
	210252	4 DISC SCRAPER BAR 10" SPACING 37" LONG
	210253	5 DISC SCRAPER BAR 10" SPACING 47" LONG
	210254	6 DISC SCRAPER BAR 10" SPACING 57" LONG
210255	7 DISC SCRAPER BAR 10" SPACING 67" LONG	
5	209847	REAR SCRAPER BLADE

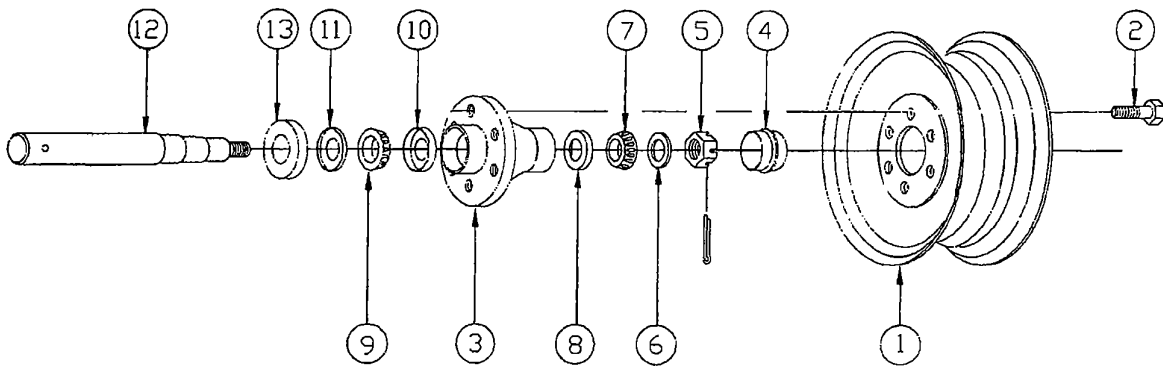


FIGURE 12 - WHEEL COMPONENTS

Item	Part	Description	Qty
1	208861	RIM/15" x 8" - 6 BOLT	
	208634	RIM/15" x 6" - 6 BOLT	
2	403817	LUG BOLT - 1/2"-20UNF X 1-1/2"	6
3	207889	COMPLETE HUB ASSEMBLY (INCL. 2-11 & 13)	1
4	204523	HUB CAP	1
5	304037	NUT/HEX SLOTTED 7/8"	1
	304094	PIN/COTTER 5/32" X 1-1/4"	1
6	211422	FLAT WASHER	1
7	204524	BEARING CONE - 14137A	1
8	203021	BEARING CUP - 14276	1
9	204526	BEARING CONE - 342A	1
10	204525	BEARING CUP - 332	1
11	204527	GREASE SEAL - CR 18823	1
12	210477	WHEEL SPINDLE	1
	303658	HHCS 1/2" X 3-1/2"	1
	303955	WASHER/LOCK 1/2"	1
	304007	NUT/HEX 1/2" NC	1
13	204520	DUST COLLAR	1
	207889	COMPLETE HUB ASSEMBLY (INCL. 2-11 & 13)	-
	207937	BEARING KIT (INCL. 7-11)	-

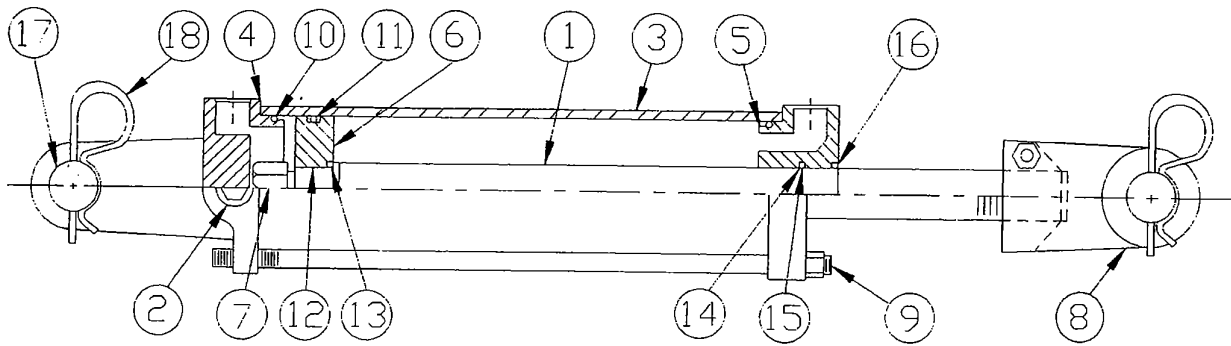


FIGURE 13 HYDRAULIC CYLINDER COMPONENTS & HOSES

Item	Part	Description	Qty
1	209230	PISTON ROD	1
2	208602	PIPE PLUG	2
3	209231	TUBE	1
4	208846	BUTT	1
5	208847	GLAND	1
6	208848	PISTON	1
7	208849	LOCK NUT	1
8	208850	CLEVIS ASSEMBLY	1
9	209232	TIE ROD	4
10	**	O-RING	2
11	**	O-RING	1
12	**	BU-WASHER	2
13	**	O-RING	1
14	**	O-RING	1
15	**	BU-WASHER	1
16	**	WIPER	1
17	208859	CLEVIS PIN	2
18	208617	HAIR PIN CLIP	4
**	208860	SEAL KIT (INCL. 10-16)	1
	209134	CYLINDER COMPLETE 4" X 8"	1
	210534	HYDRAULIC HOSE ASSEMBLY	2

